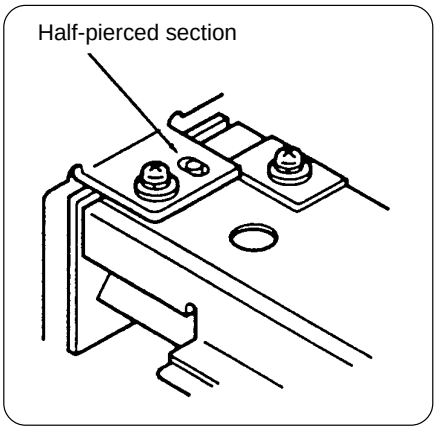
2. Work Precautions

Inspection

If inspection finds a defective or problem part, correct it. Replace parts as necessary.

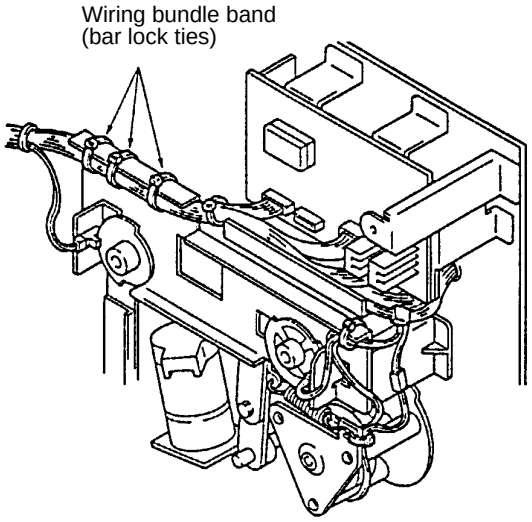
Removal

(1) Carry out work according to the procedures in the technical manual.
(2) Arrange the removed parts carefully and in order.
(3) Distinguish parts to be replaced and those to be reused.
(4) When replacing screws and the like, use the specified size.



Assembly and installation

Unless otherwise specified, assembly and installation follow the reverse order of removal. When there is a protruding section and a hole for positioning a part, align them correctly before fastening.
(Part positioning protruding section and hole is referred as "half-pierced section" in the manual.)

Electrical system work

> After removing wiring bundles, fasten them with bands (bar lock ties) so that they do not sag.
> When installing parts, be careful to avoid pinching and damaging wiring bundles.
> If a fuse blows, always replace it with one of the specified capacity.
> Using a larger fuse can not only damage parts, but also cause fires.
> Image scanner, thermal heads, and sensors are extremely vulnerable to shock, so do not drop them.
> Always disconnect the power before plugging or unplugging sensor connectors.